



# Microfabricated ion trap for a single-ion optical clock

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ANR-MITTIC Project  
Labex First-TF  
Equipex OSCILLATOR-IMP

# Single ion trapped optical clock :



ESA



Ye Group & S. Burrows  
JILA



ESO, B. Tafreshi

Fundamental  
physics tests

Relativistic  
geodesy

Deep-space navigation  
& VLBI

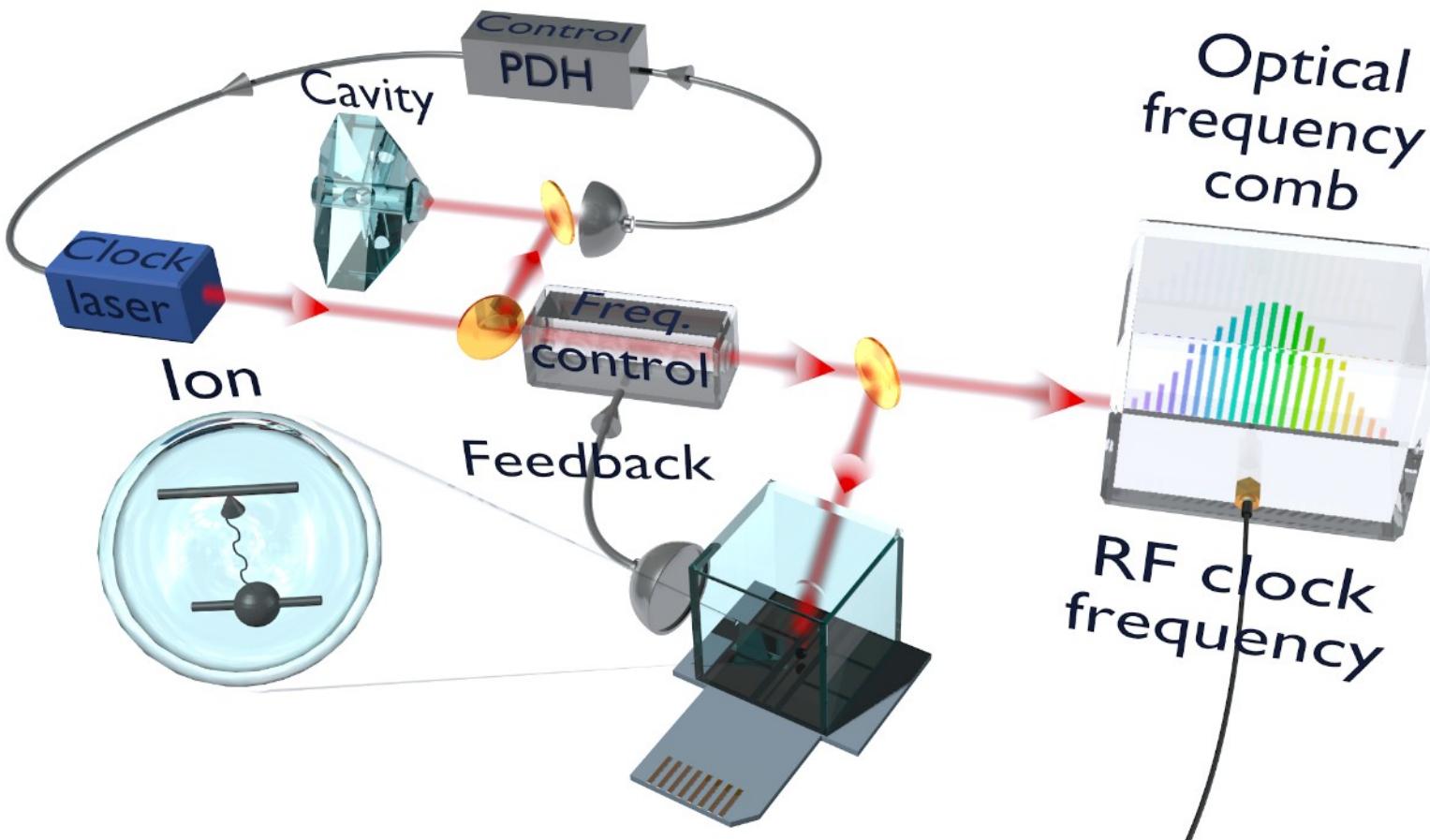
## Compact Yb<sup>±</sup> optical atomic clock:

- Ions require smaller set-up than neutral atoms.
- Can be trapped at room temperature.
- Well known metrology for Yb<sup>+</sup>.
- Every laser frequencies can be reached with ECDL (for Yb<sup>+</sup>).
- Possibility to reach small volume for future industrial application.

### **Goals:**

- Frequency stability  $\sigma_y(1s) = 10^{-14} T^{-1/2}$ 
  - Volume < 500 L
  - 10 times better than hydrogen Maser within the same volume.

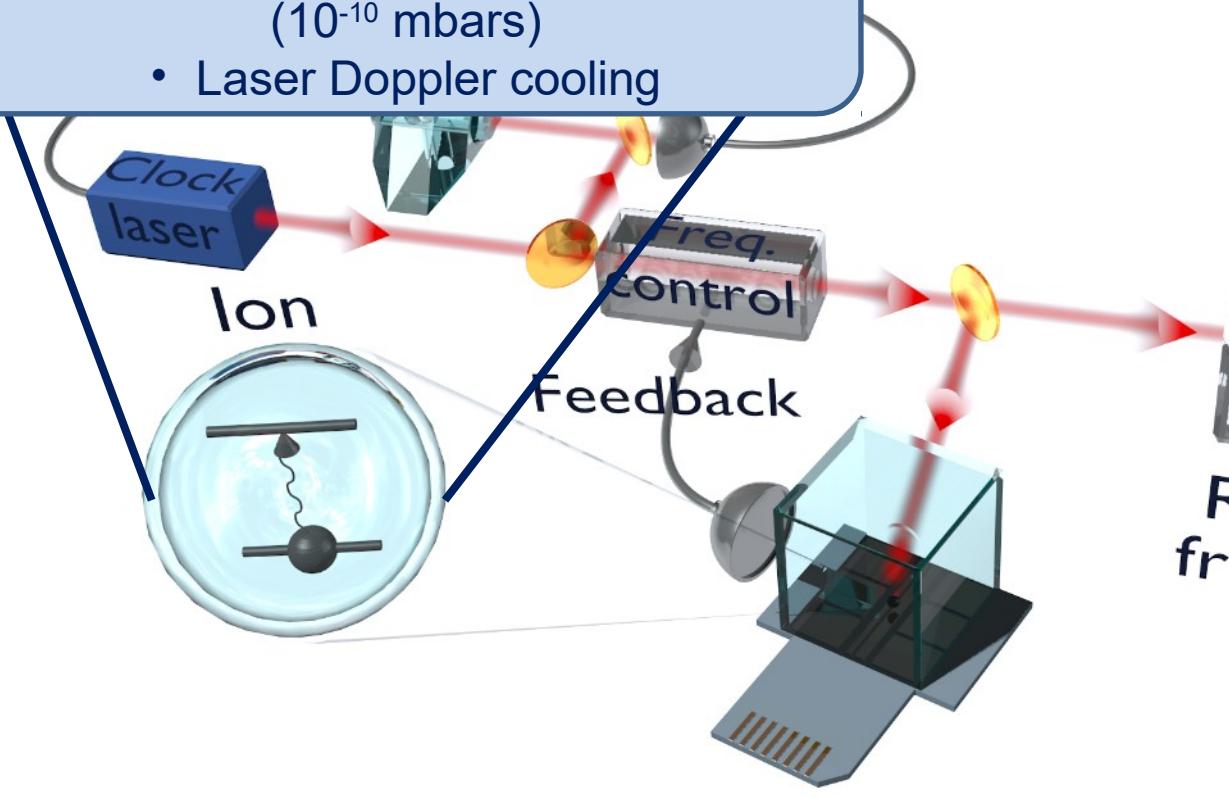
# Single ion trapped optical clock



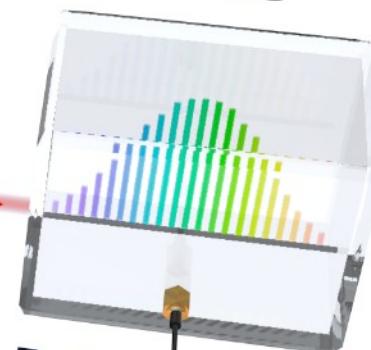
# Single ion trapped optical clock



- Ion Yb<sup>+</sup>
- Surface Paul trap in ultra-high vacuum.  
(10<sup>-10</sup> mbars)
- Laser Doppler cooling

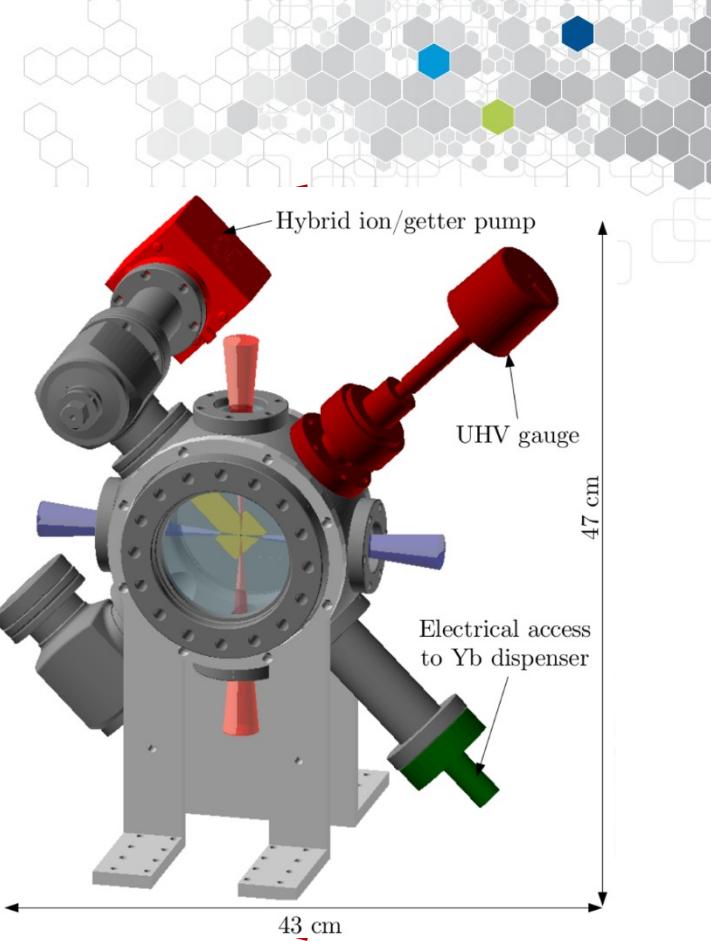
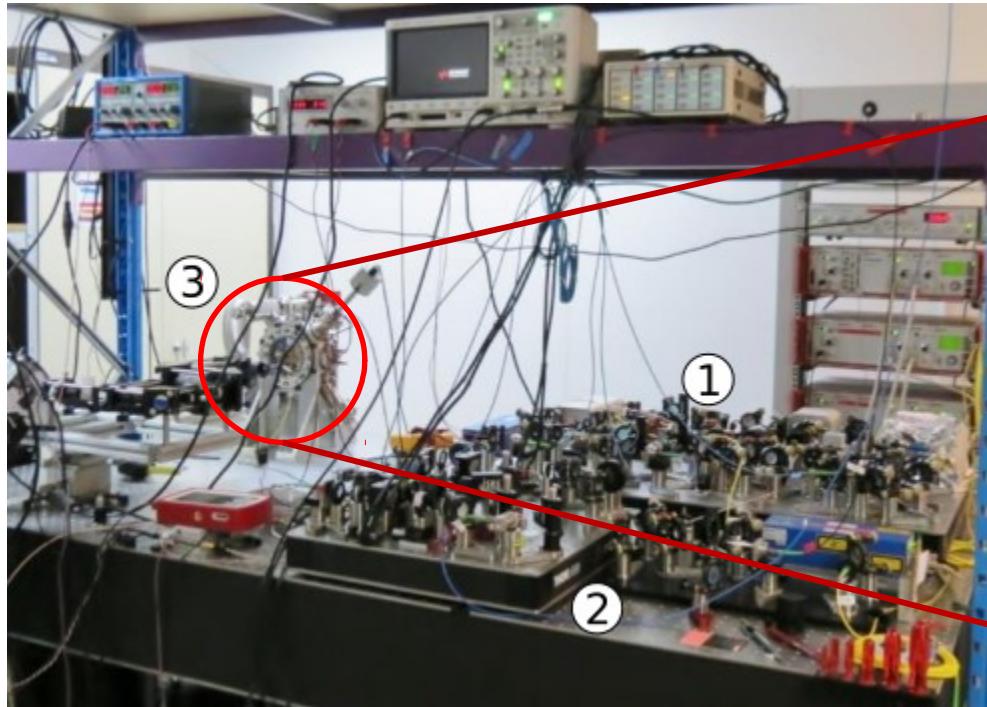


Optical frequency comb



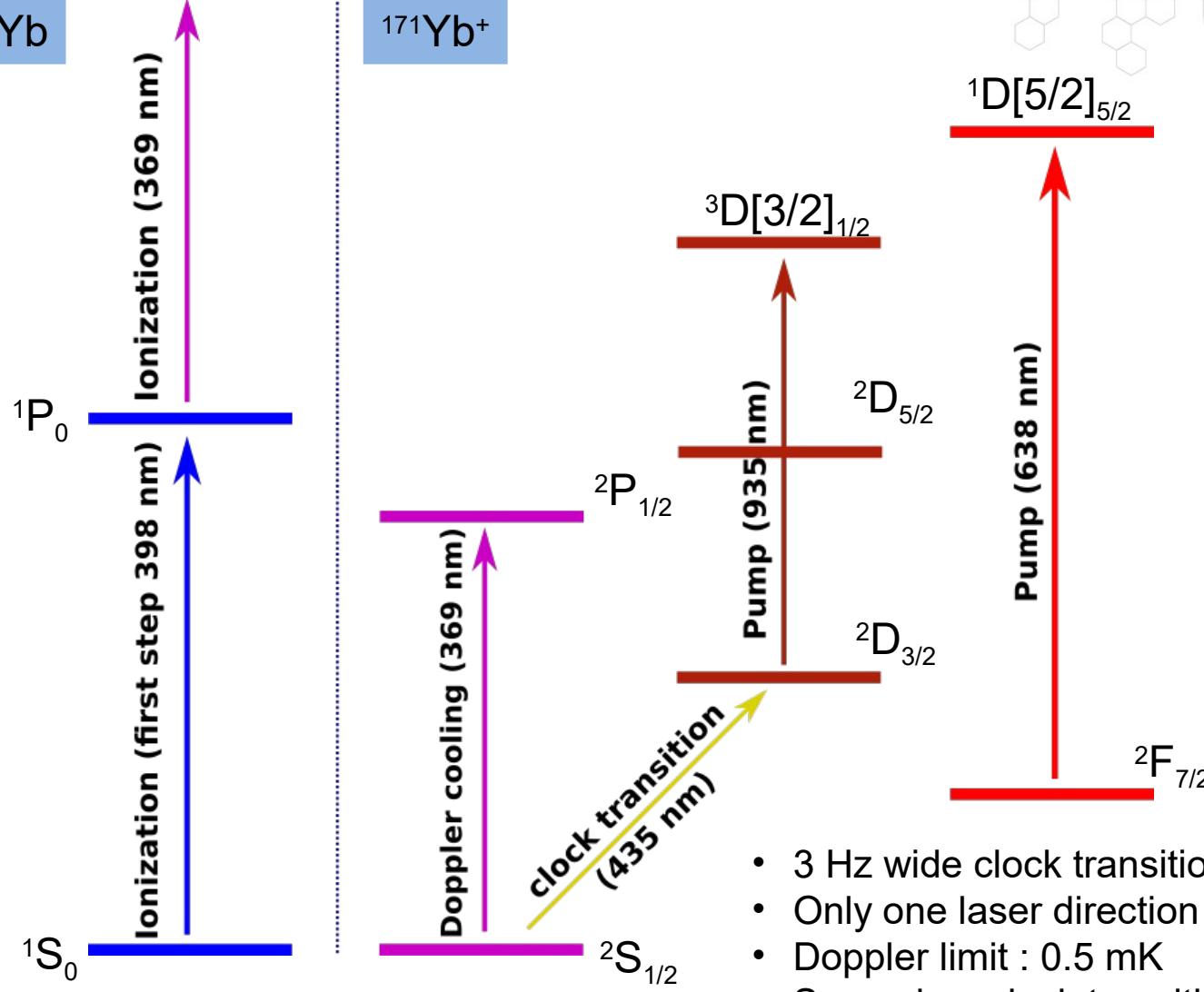
RF clock frequency

# Laser bench



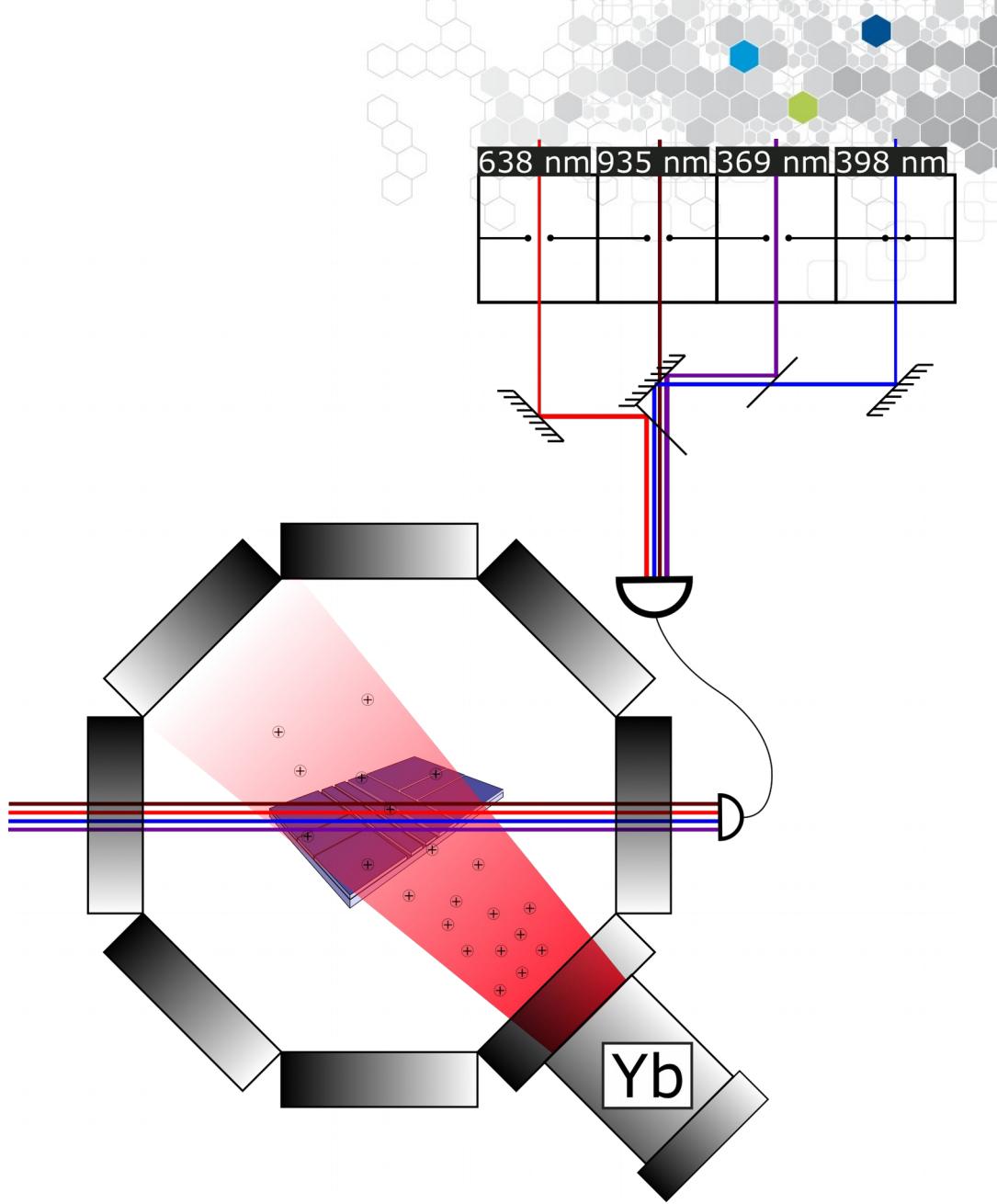
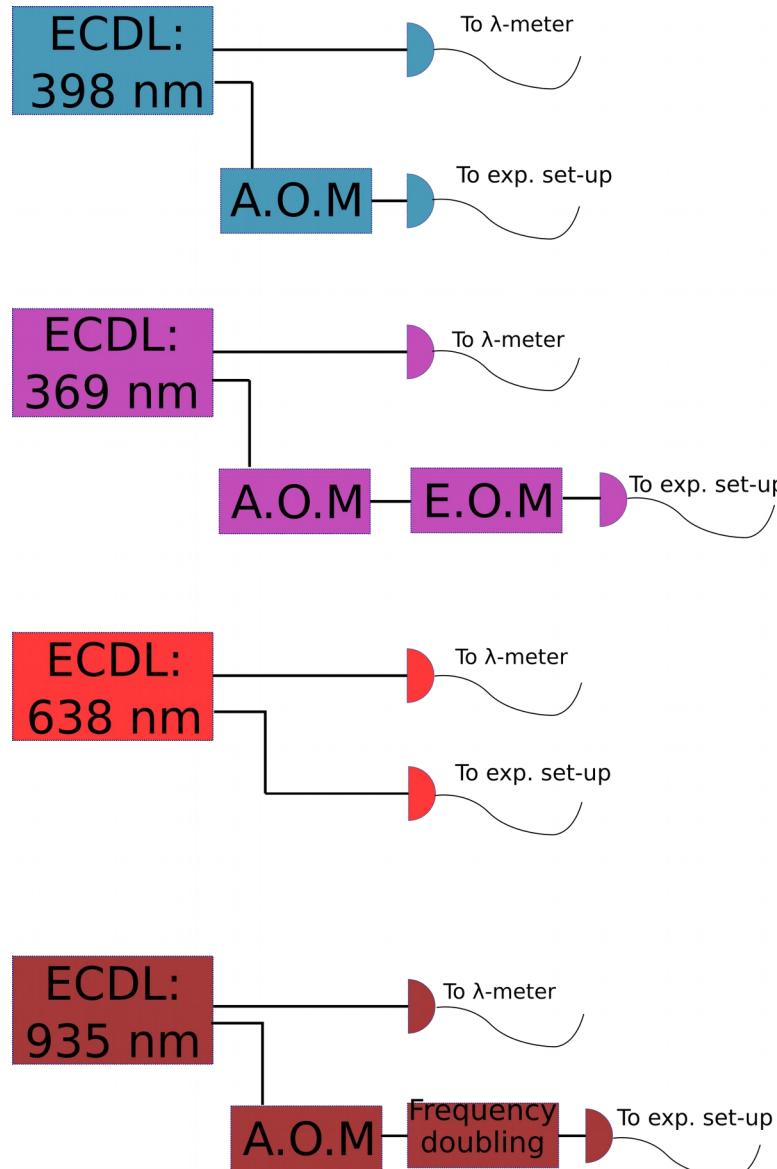
- 1) + 2) Main breadboard + recoupling breadboard
- 3) Main chamber + detection set-up.

# $\text{Yb}^+$ energy levels



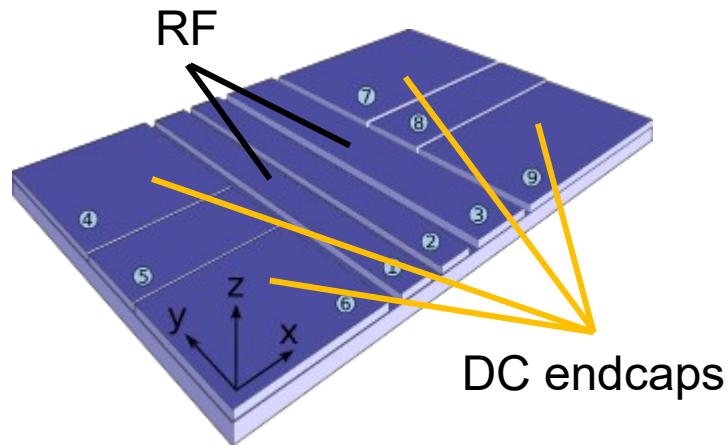
- 3 Hz wide clock transition: 435 nm
- Only one laser direction required for cooling
- Doppler limit : 0.5 mK
- Secondary clock transition: 467 nm

# Lasers set-up



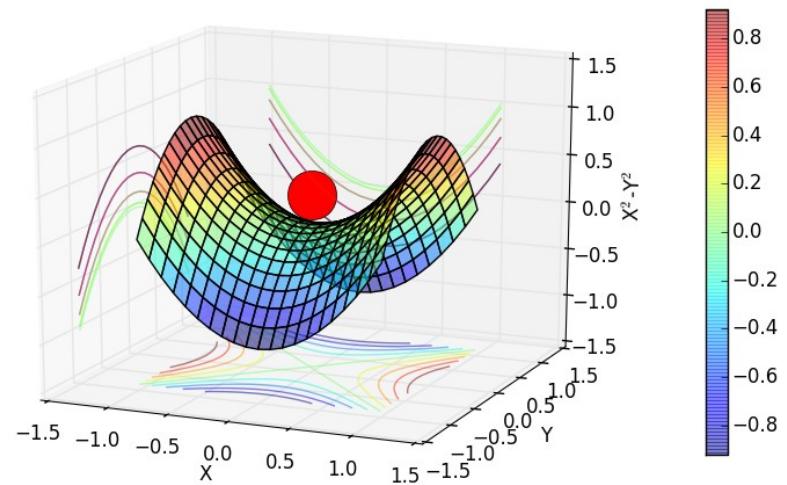
# Surface Paul trap

- Surface Paul trap.
- RF potential
- Two RF electrodes
- DC endcaps and control electrodes



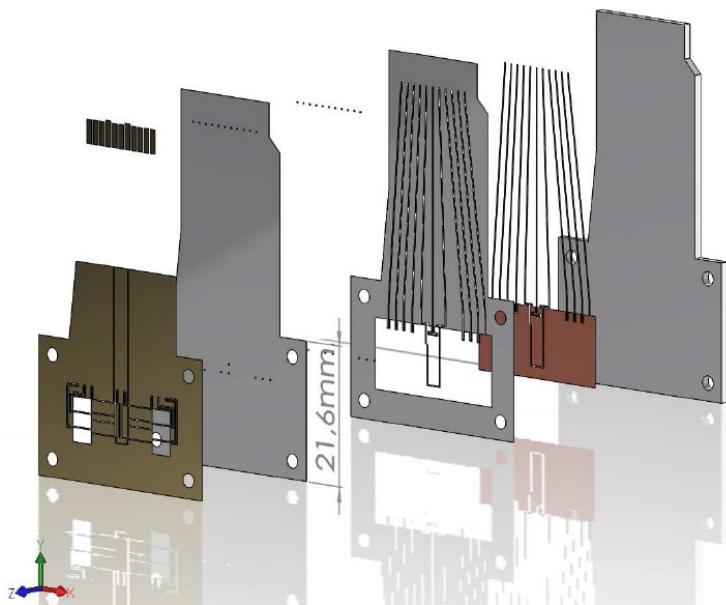
From B. Szymanski PhD thesis

- Distance ion – trap surface proportional to central electrode width → broad one.
- Anomalous heating : mechanism of ion heating which grow as  $1/r^4$ . ( $r$  : distance ion - trap surface).



From <https://aquadrupauliontrap.wordpress.com/background/>

# Current $^{171}\text{Yb}^+$ trap

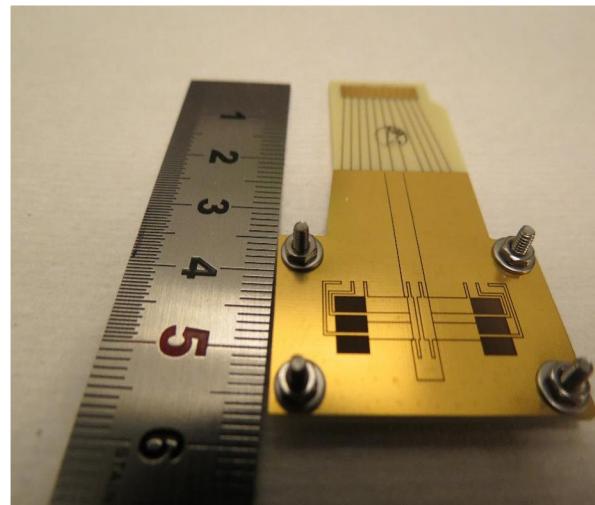


## Current trap version :

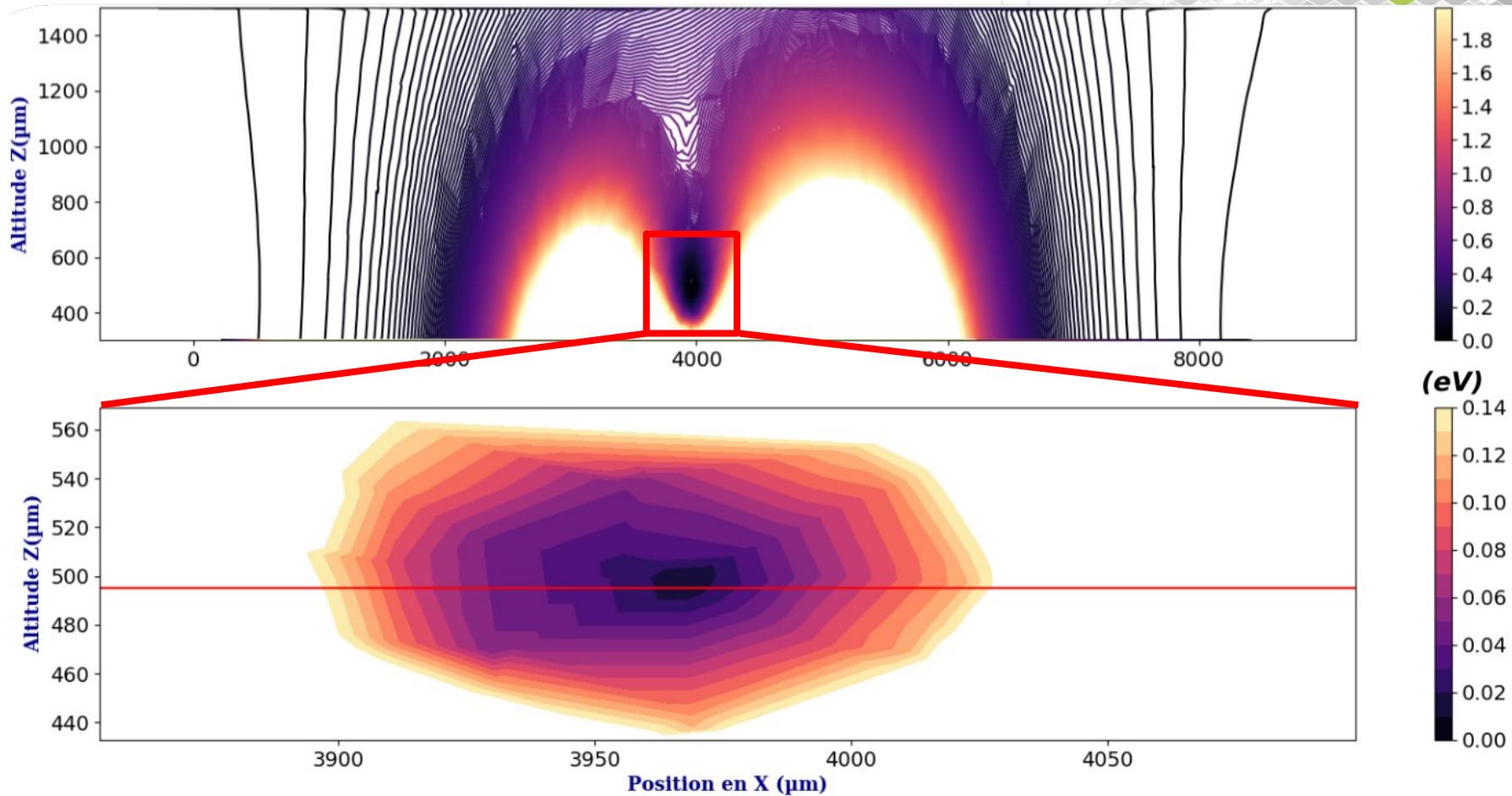
- Five wire geometry.
- Printed circuit.
- Substrat FR-4.
- Plug-in SD.
- Chip carrier made out of MACOR.
- DC voltage : about 5 V.
- RF voltage : about 250 Vpp.
- RF frequency : 5.6 MHz

## Problems :

- Low trenches aspect ratio : wide gaps (120  $\mu\text{m}$ ), thin electrodes (25  $\mu\text{m}$ )  $\rightarrow \eta = 0.2$ .
- Mediocre surface quality.

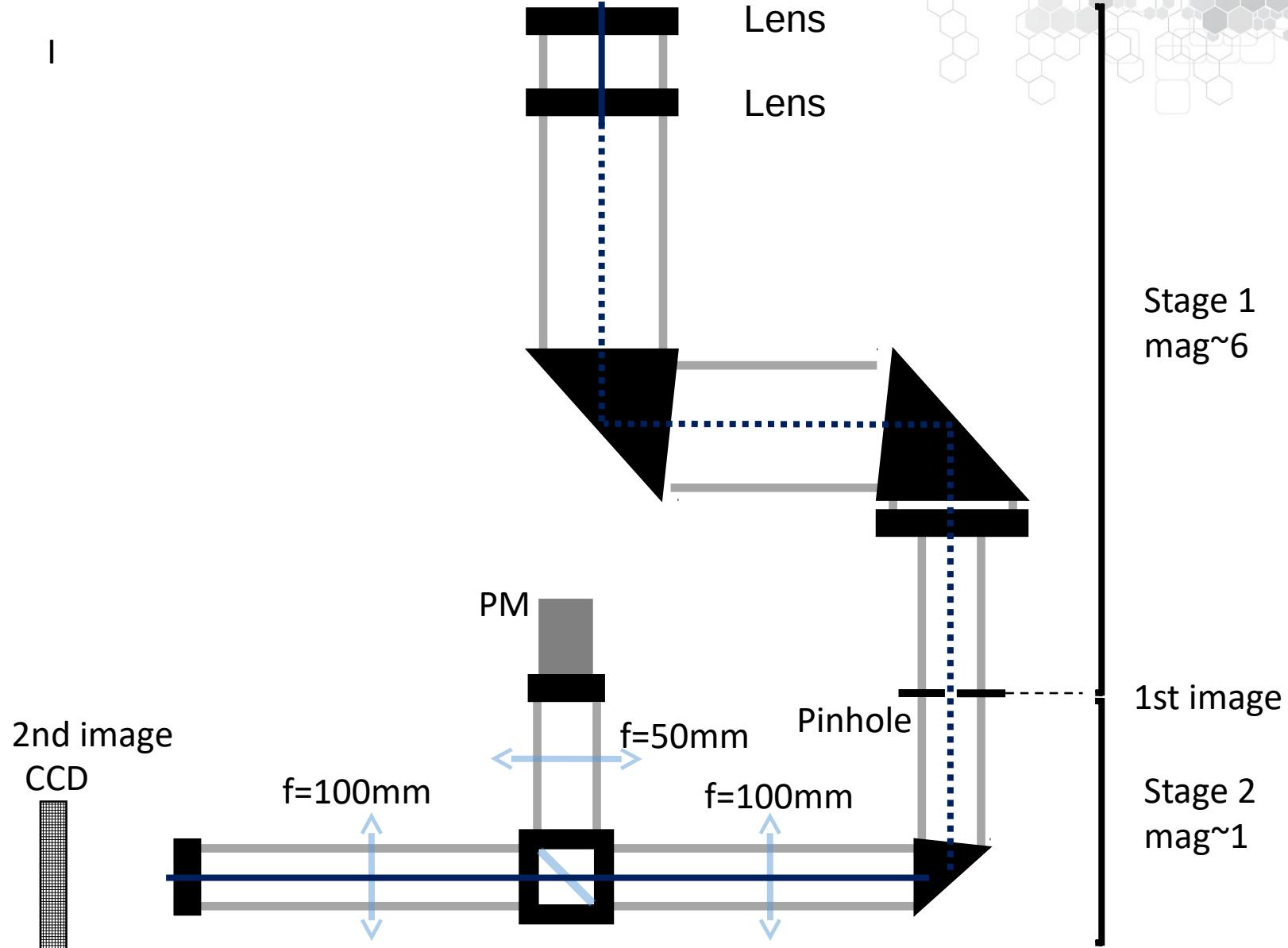


## Current $^{171}\text{Yb}^+$ trap



- RF potential in  $xz$  plan, shows zero potential area at the center of the trap,  $500 \mu\text{m}$  above the surface.
- RF potential shows good harmonicity as we get closer.
- Trapping frequencies are 375 kHz along  $x$  and 275 kHz along  $z$ .

# Detection



## Trapped ions

We managed to trap several ions, either single ions or in Coulomb crystal configuration.

- 1 mm pinhole
- Band-pass optical filter (370 nm)
- The ability to form 1D Coulomb crystals allows to set an upper bound on temperature (10 mK)

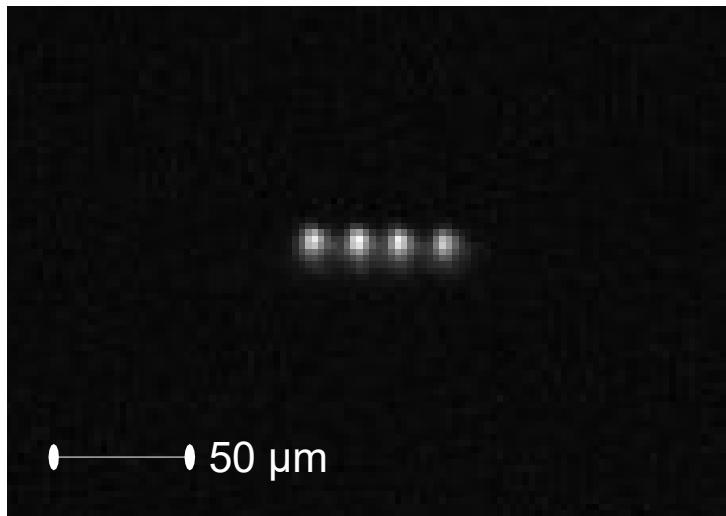


Image of a four ions Coulomb crystal taken with CCD camera.

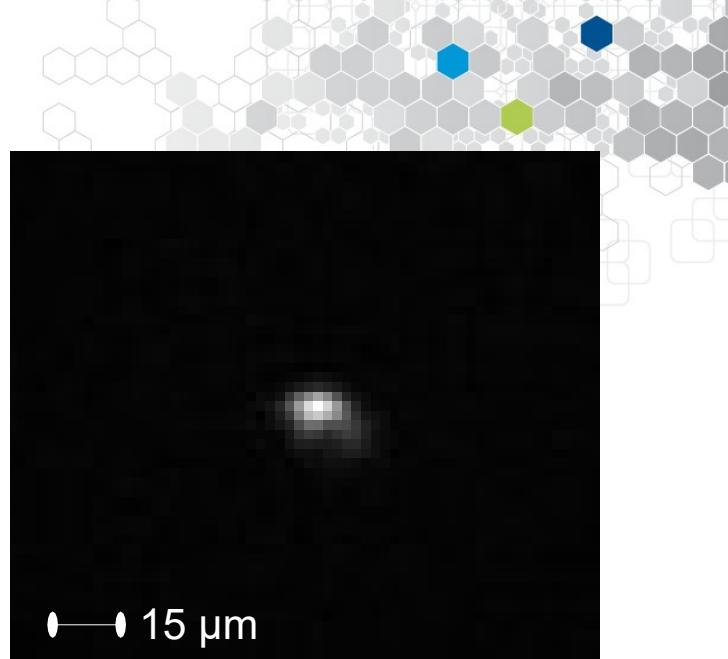
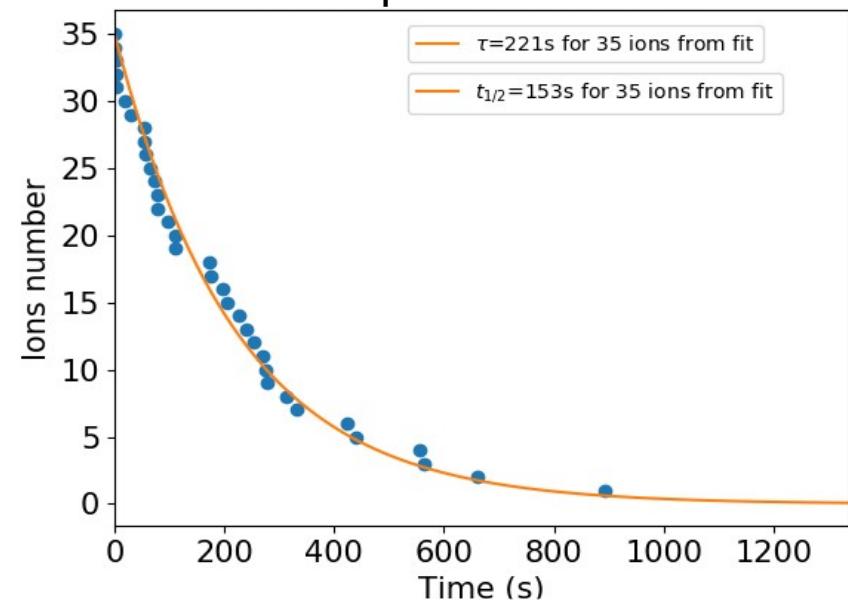


Image of a single ion taken with CCD camera.

## Life-times record

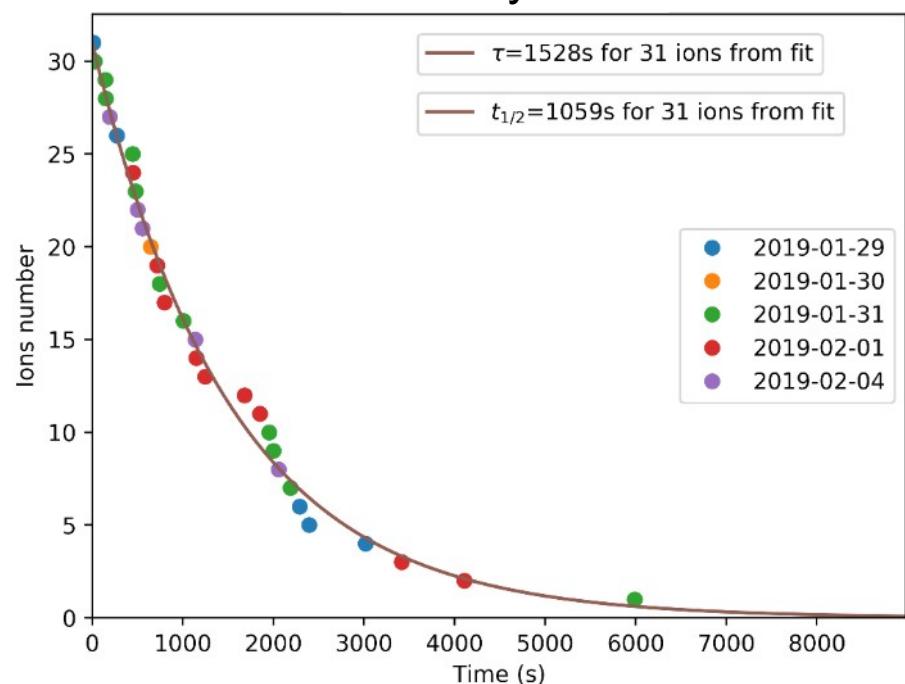


September 2018



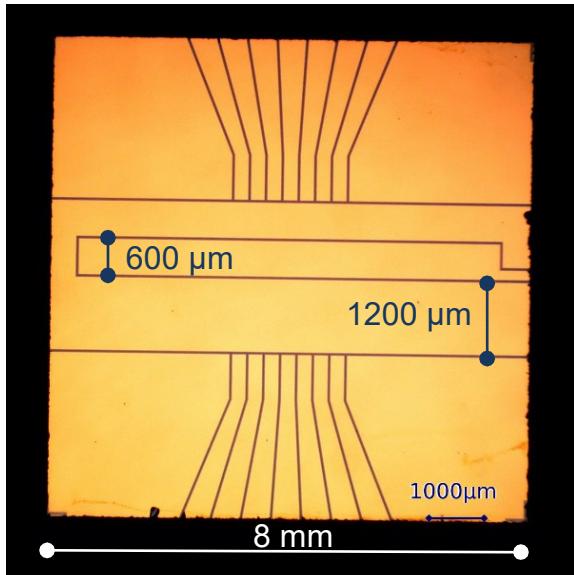
- Several single ions trapped.
- Every lifetime recorded
- « high pressure » suspected to be responsible for quite short lifetimes ( $\tau = 221\text{ s}$ ).

January 2019



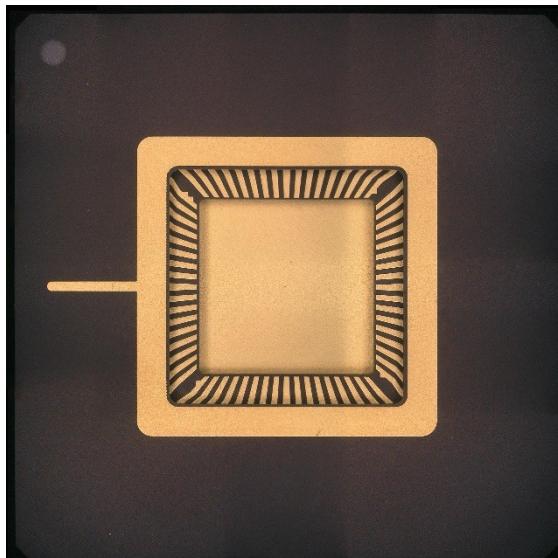
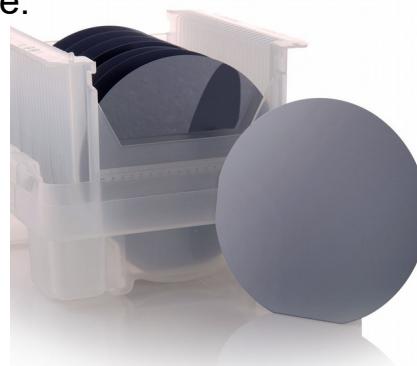
- Bake-out.
- Lower the pressure down from  $3.10^{-9}$  to  $5.10^{-10}$  mbars.
- Greatly enhanced lifetime, up to  $\tau = 1528\text{ s}$ .

# New Trap



- Went from prototype to clean trap.
- Full device is 8 x 8 mm.
- Central DC electrode is 600  $\mu\text{m}$  wide.
- The RF « fork » is 600 and 1200  $\mu\text{m}$  wide.
- Each DC control electrode is 250  $\mu\text{m}$  wide.
- Gap: 20  $\mu\text{m}$  wide, 200  $\mu\text{m}$  deep  $\rightarrow$  aspect ratio = 10
- Trapping distance: 650  $\mu\text{m}$  above the surface.

- Wafer 4 inches.
- Si++(B)/Box/Si++(B)
- Wafer bonding with Si+ (500 $\mu\text{m}$ ).



- Chip-carrier (Global Chip Materials).
- Ceramic UHV compatible.
- 68 connecting pins.
- Low magnetic field ( $\approx 100 \mu\text{G}$ ) but Ni in connection pins.

## Step 1 : Wafer-bonding by thermocompression

Solution to chip-carrier 1100 µm depth

- We applied a 30 nm Ti layer and a 250 nm Au layer by sputtering to the two wafers.
- Compress the wafers with a 4kN force, at low N<sub>2</sub> pressure (10<sup>-6</sup> mbars).
- Heating up to 250°C.
- Slowly relieve the compression tool.

200 µm  
5 µm  
500 µm  
Au  
500 µm



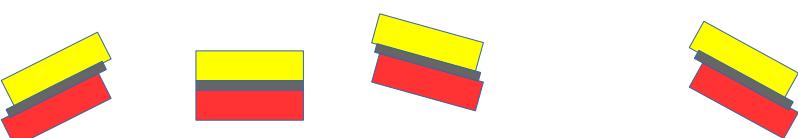
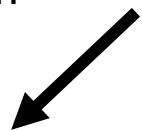
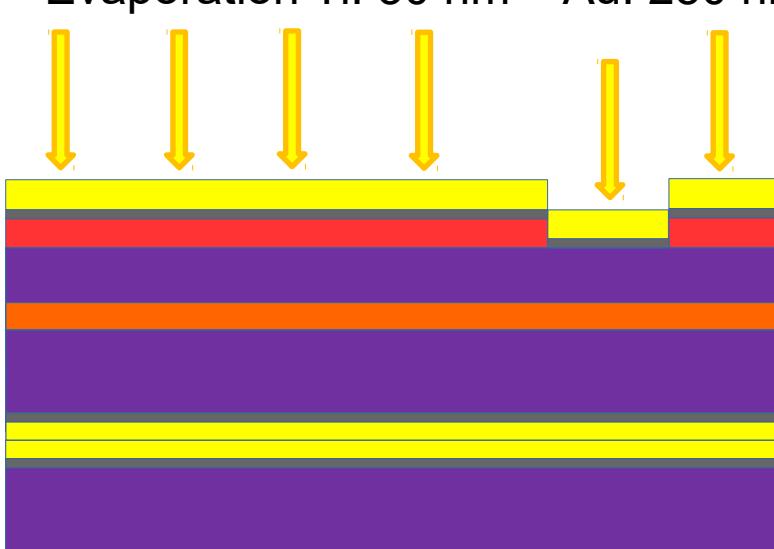
## Step 2 : Gold electrode

- Photolithography

Resist



- Evaporation Ti: 30 nm + Au: 250 nm



- Lift-Off.

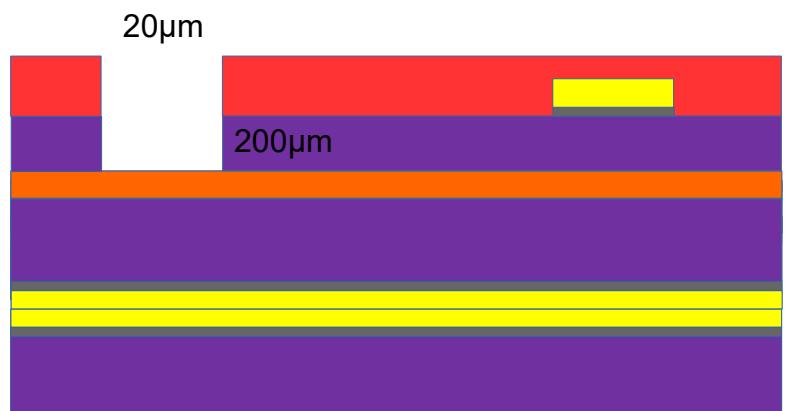


## Step 3 : DRIE

- Photolithography.

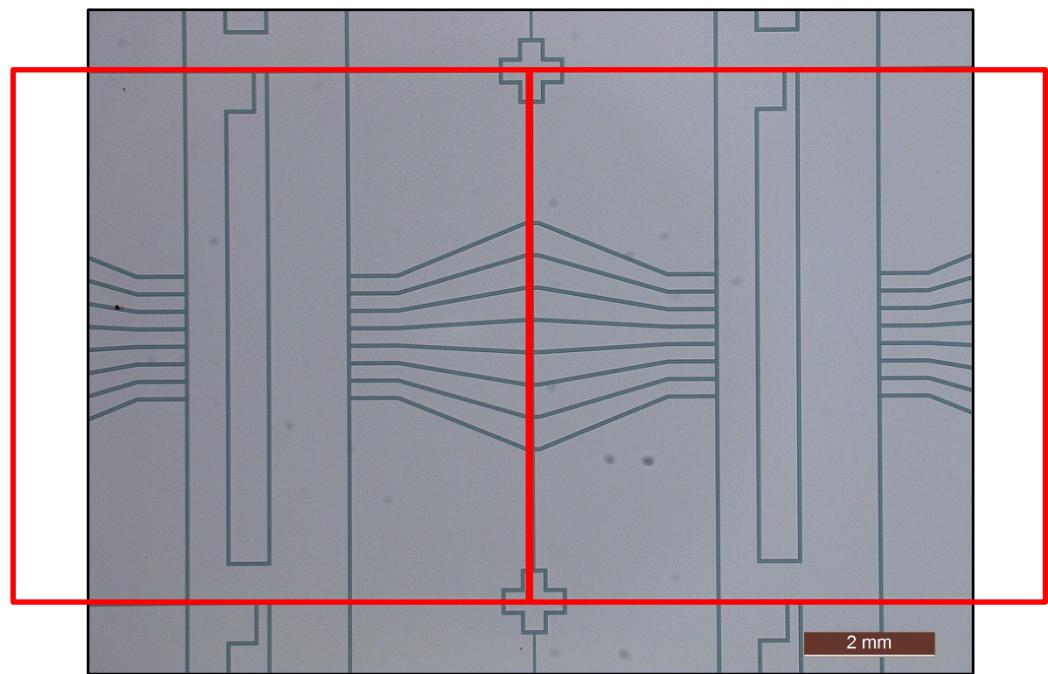


- DRIE etching.
- 20  $\mu\text{m}$  wide gaps.
- 200  $\mu\text{m}$  depth etching (down to the Box).
- Scalloping lowering to 100 nm or below.

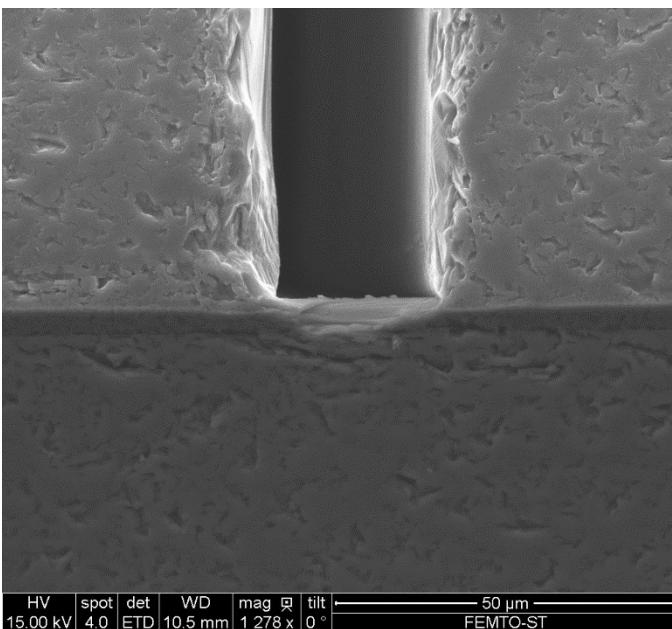
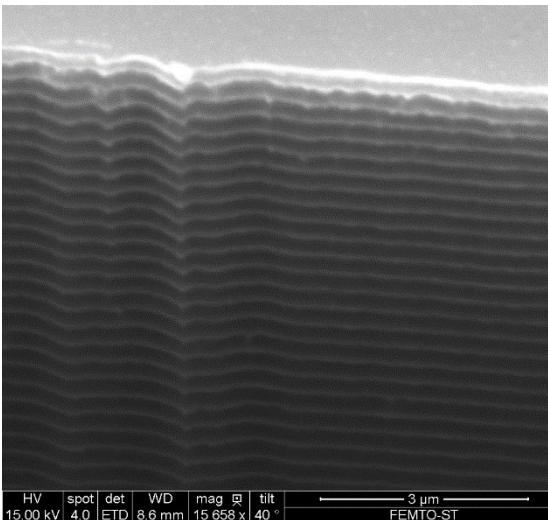
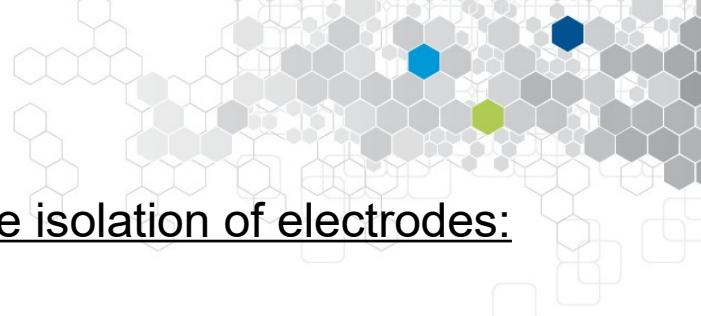


## Step 4 : Packaging

- Resin layer to protect devices during saw-cutting step (300 µm width blade).
- Gluing the device to the chip carrier with H20E ultra-vacuum glue.
- Wire- bonding.
- O<sub>2</sub> plasma cleaning (reduce anomalous heating).
- Goes in main chamber.

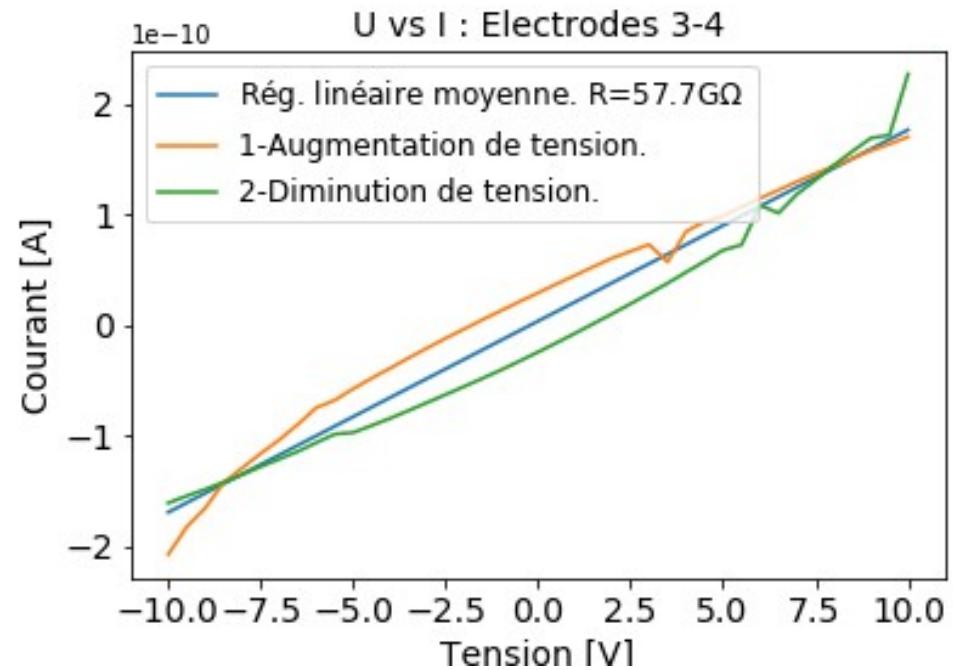


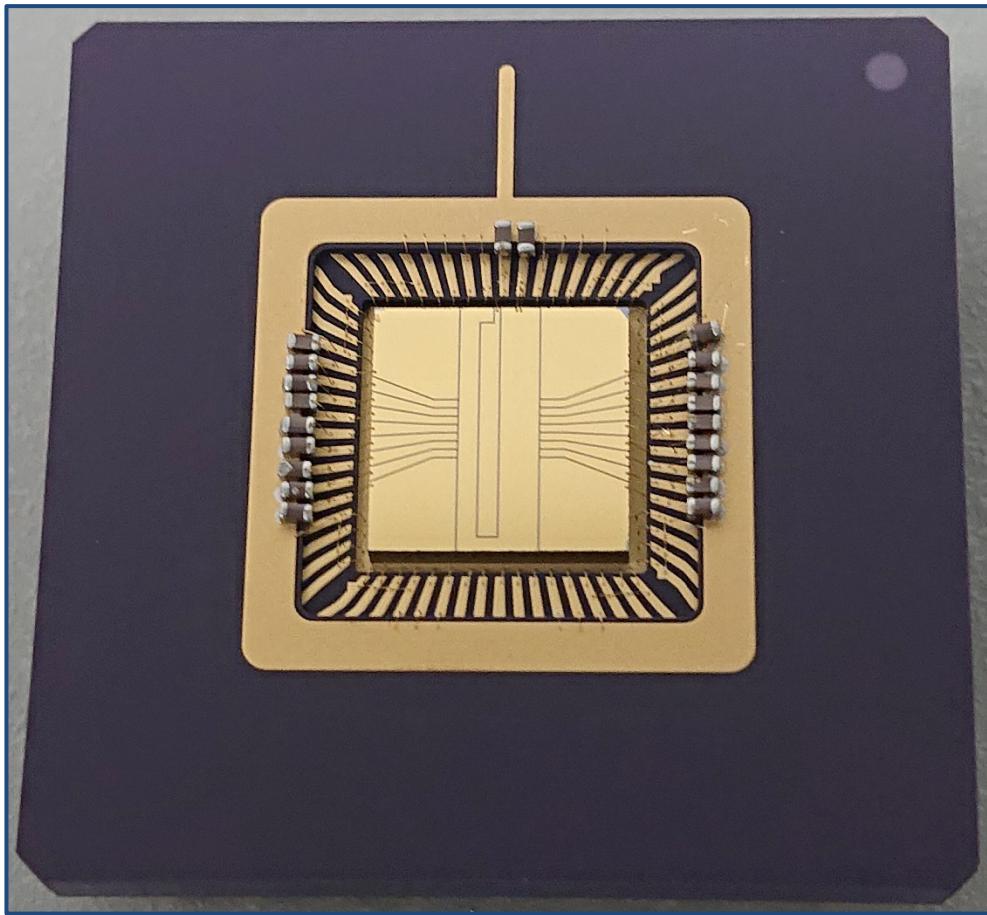
## Step 4 : Packaging



### Two steps verification of the isolation of electrodes:

- We broke a piece of the wafer to look at the side with MEB (Plassys MEB 600).
- Using a prober, we measured the current between each pair of electrodes.



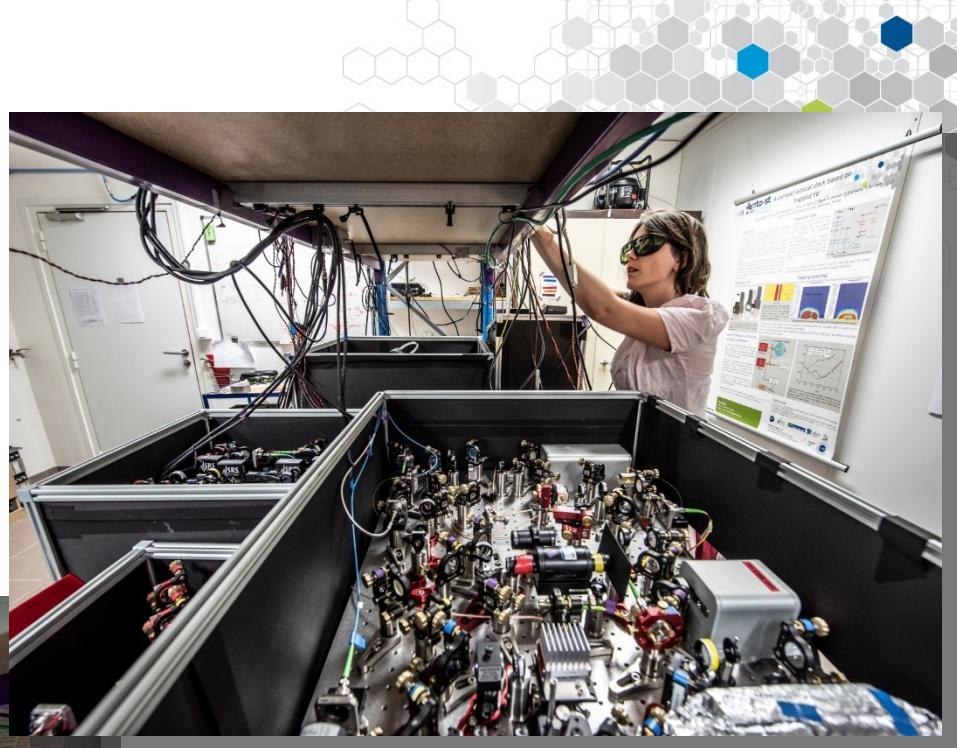
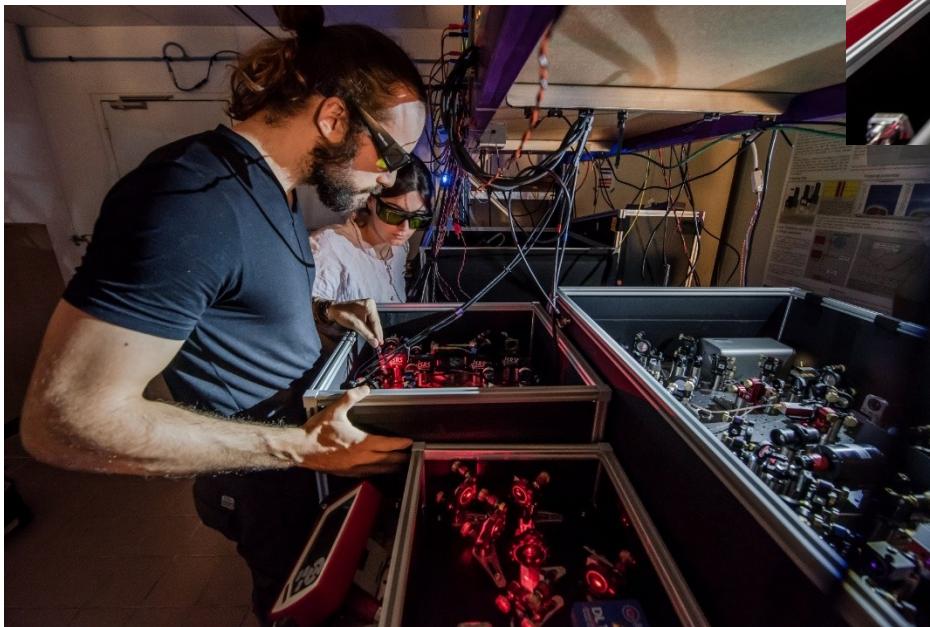


- Higher trapping distance (from 500 to 650  $\mu\text{m}$ ).
- No ferromagnetic materials in electrodes.
- Aspect ratio from 0.2 to 10.
- No degassing materials.
- Cleaner surface quality.



- First trapped ion in Besançon (05/2018)
- Fourth french ion trapper team (all in First-TF) member of the COST TIPICQA.
- Pressure low enough to allow decent life-time (atomic clock)
- Clock laser locked on a frequency comb, but will be locked on ULE cavity in the future (Avinash Kumar).
- Digital control of the experiment will be implemented soon. (Pierre-Yves Bourgeois, Bachir Achi, Jules Chatelier).
- New trap is now ready.
- Spectroscopy coming soon.

Thank you for  
your attention !



#### Post-docs

T. Lauprêtre

#### PhD students

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L. Groult

#### Staff

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C. Lacroûte  
J. Millo  
M. Delehaye

#### Past members

A. Kumar  
E. Bigler  
M. Souidi

# Lasers set-up

